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D412-698-015
Job Sheet 203579



Part No: D412-698-015

Job Qty: 1 pcs

Part Name: Door Support - V Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/19

Job Tracking No:

Due Date: 11/26/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 21035

Note: IIN-D412-698 REV.G IPP Rev:C Removed Manufacturing 06-01-25 JLM IPP Rev:D change to rev D ECN 1104 08-01-28 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	11/26/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		DAS
							Packaging 1 - 6		28
							Packaging 1 - 7		9-89
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S240529



Part: D412-698-015

Job No: 203579

Serial No/Batch: S240529

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-43 Issue 6 FAA STC SR014461

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	11/26/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
						DAS 78 9-29 DEC 16 2019
130 Packaging 3-1 - Stock - B4B	1 pcs	11/26/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
						DAS 78 9-29 DEC 16 2019
135 DC - 1 - B4B	1 pcs	11/26/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	11/26/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	
Part Op 110 - (Pick Kit)						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)						
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DAS
78
9-89

DEC 16 2019

DAS
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9-89

DEC 16 2019

DAS
21
3-89

DEC 16 2019

DAS
21
9-89

DEC 16 2019

F6/29.

130 - (Identify as per dwg & Stock Location: _____)

135 - (Document Control) Photocopy bluefile and create labels per PPP D412-698-015 CHG001

140 - (QC21- Final Inspection - Work Order Release)

013463

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3200-1	Door Post Block	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5186257
D3200-3	Door Wedge	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5186136
D3201-1	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	51837786
D3201-3	Angle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5186009
D3201-4	Angle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5186052
MS21042L3	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5186100
MS24693-S277	Screw	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5108579
NAS1149D0332J	Washer	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5186257

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3200-1	2	21	0
	D3200-3	2	18	0
	D3201-1	2	13	0
	D3201-3	1	14	0
	D3201-4	1	15	0
	MS21042L3	12	1,931	0
	MS24693-S277	12	87	0
	NAS1149D0332J	12	3,314	0

Part Specifications

Specifications could not be found.

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7.0 PARTS LIST – PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		NAS1149D0332J	WASHER (AN960JD10L)
	2	NAS1149D0516J	WASHER (AN960JD516L)
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW

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Revision: G
Date: 17.11.23